

## Housed bearing-type resolvers



### Main features

- Operating temperature:  $-55^{\circ}\text{C} \dots +155^{\circ}\text{C}$
- Permissible speed: 20,000 rpm max.
- Accuracy absolute:  $\pm 4' / \pm 6' / \pm 10'$
- Accuracy ripple: 1' max.
- Rotor and stator completely impregnated
- 1/2/3/4 pole pairs

### Selection Guide for Electrical Data

Basic Model	R1-15BN-XX21		R1-15BN-XX23		R1-15BN-XX24	
Primary Side	R1 – R2		R1 – R2		R1 – R2	
Pole Pairs	1		3		4	
Transformation Ratio	0.5 $\pm$ 0.05					
Input Voltage	7 V <sub>rms</sub>					
Input Current	58 mA	36 mA	50 mA	24 mA	16 mA	10 mA
Input Frequency	5 kHz	10 kHz	4 kHz	10 kHz	5 kHz	10 kHz
Phase Shift ( $\pm 3^{\circ}$ )	8°	-6°	15°	0°	15°	1°
Null Voltage	30 mV max.					
Impedance						
Z <sub>ro</sub> in $\Omega$	75 j 98	110 j 159	74 j 120	145 j 250	208 j 393	319 j 657
Z <sub>rs</sub> in $\Omega$	70 j 85	96 j 150	78 j 110	135 j 240	207 j 375	306 j 636
Z <sub>so</sub> in $\Omega$	180 j 230	245 j 400	430 j 450	570 j 1030	831 j 2496	939 j 4272
Z <sub>ss</sub> in $\Omega$	170 j 200	216 j 370	435 j 410	535 j 970	840 j 2396	899 j 4145
D.C. Resistance ( $\pm 10\%$ )						
Rotor	40 $\Omega$		34 $\Omega$		58 $\Omega$	
Stator	102 $\Omega$		380 $\Omega$		659 $\Omega$	
Accuracy	$\pm 10'$ , $\pm 6'$ on request		$\pm 5'$		$\pm 6'$	
Accuracy Ripple	1' max.				3' max.	
Operating Temperature	$-55^{\circ}\text{C} \dots +155^{\circ}\text{C}$					
Max. Permissible Speed	20,000 rpm					
Shock (11 ms)	1000 m/s <sup>2</sup>					
Vibration (10 to 500 Hz)	500 m/s <sup>2</sup>					
Weight Rotor/Stator	25 g / 60 g					
Rotor Moment of Inertia	$0.02 \times 10^{-4} \text{ kgm}^2$					
Hi-pot Housing/Winding	500 V min.					
Hi-pot Winding/Winding	250 V min.					
Rotor	Completely impregnated					
Stator	Completely impregnated					

## Operating Principle

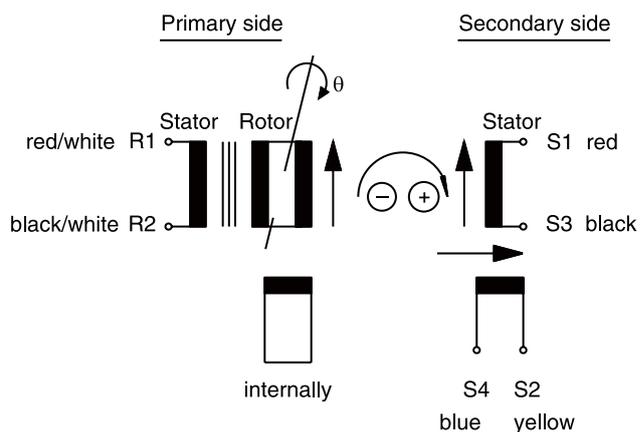
A resolver is a rotary transformer that provides information on the rotor position angle  $\theta$ .

The stator bobbin winding is energized with an AC voltage  $E_{R1-R2}$ . This AC voltage is transferred to the rotor winding with transformation ratio  $Tr$ .

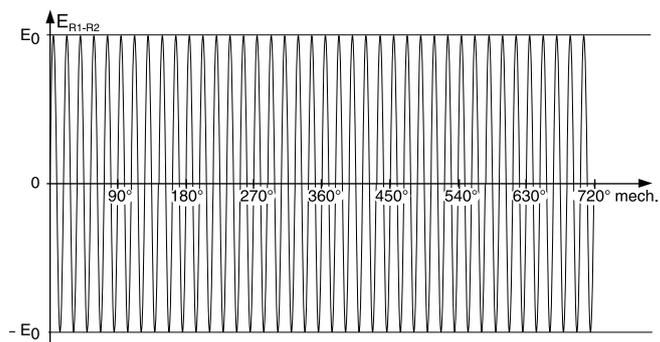
The AC voltage then induces the voltages  $E_{S1-S3}$  and  $E_{S2-S4}$  into the two output windings of the stator.

The magnitude of the output voltages vary with the sine and the cosine of the rotor position angle  $\theta$ , because the two secondary windings are shifted by  $90^\circ$ .

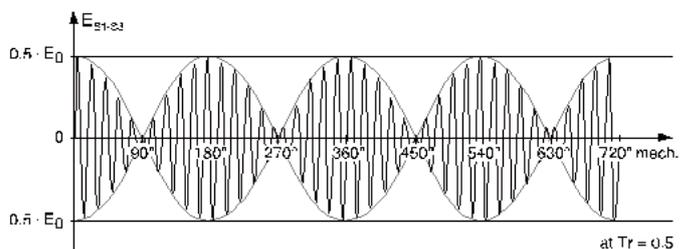
Input:  $E_{R1-R2}$   
 Output:  $E_{S1-S3}$   
 $E_{S2-S4}$



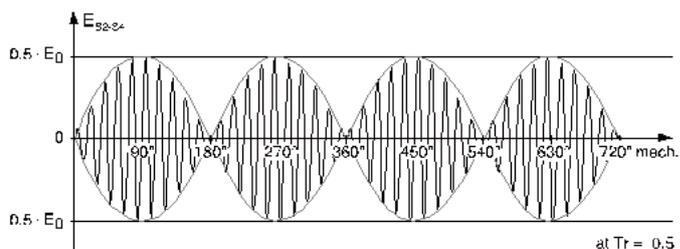
Input Signal:  
 $E_{R1-R2} = E_0 \sin(\omega t)$



Output Signal:  
 $E_{S1-S3} = Tr \cdot E_{R1-R2} \cdot \cos\theta$



Output Signal:  
 $E_{S2-S4} = Tr \cdot E_{R1-R2} \cdot \sin\theta$



## Accuracy

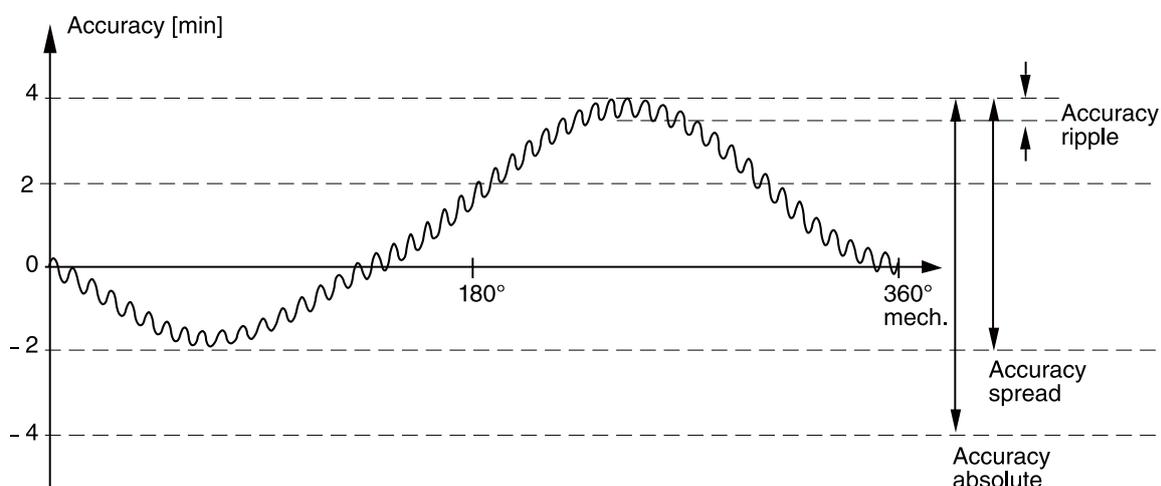
The accuracy  $\epsilon$  is defined as the difference between the electrical angle  $\theta_{el}$ , indicated by the output voltages of the secondary windings, and the mechanical angle or rotor position angle  $\theta_{mech}$ .

$$\text{accuracy } (\epsilon) = \text{electrical angle } (\theta_{el}) - \text{mechanical angle } (\theta_{mech})$$

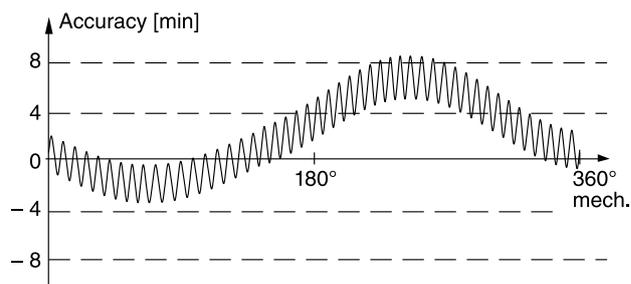
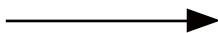
For each our resolver the accuracy is indicated in the data sheet by the terms 'accuracy absolute', 'accuracy spread' and 'accuracy ripple'.

The 'accuracy absolute' or the 'accuracy spread' is caused by the internal error of the resolver and the mounting error resulting in 1st and 2nd order harmonics of the sinusoidal signal.

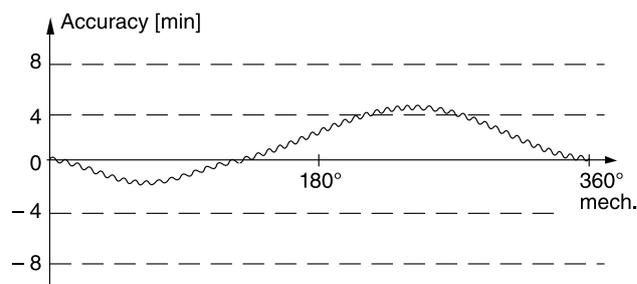
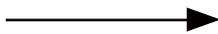
At low speeds the 'accuracy ripple' effects the speed stability of a drive. This ripple is caused by 3rd and higher order harmonics. To ensure smooth drive performance even at low speeds our resolvers have an accuracy ripple of less than 1'. It is achieved by a special procedure of stepping two lamination assemblies in the rotor.



Straight lamination assembly:

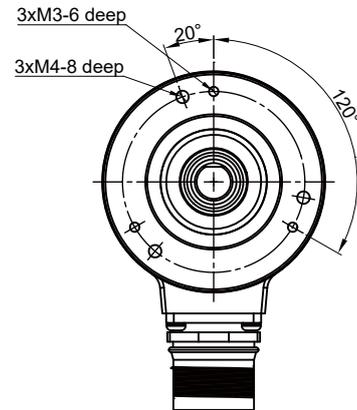
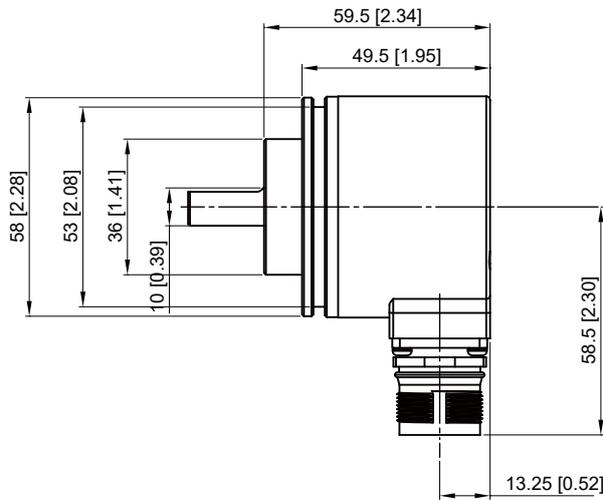


Stepped lamination assembly:

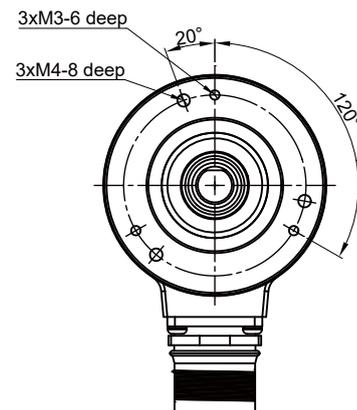
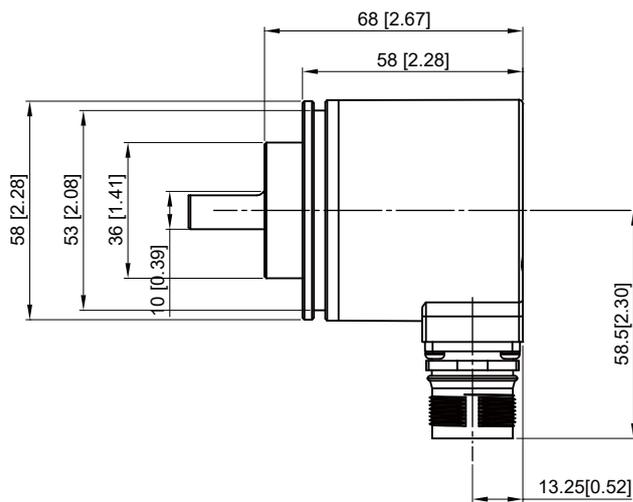


## Dimensions

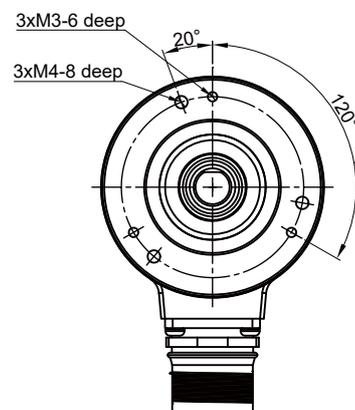
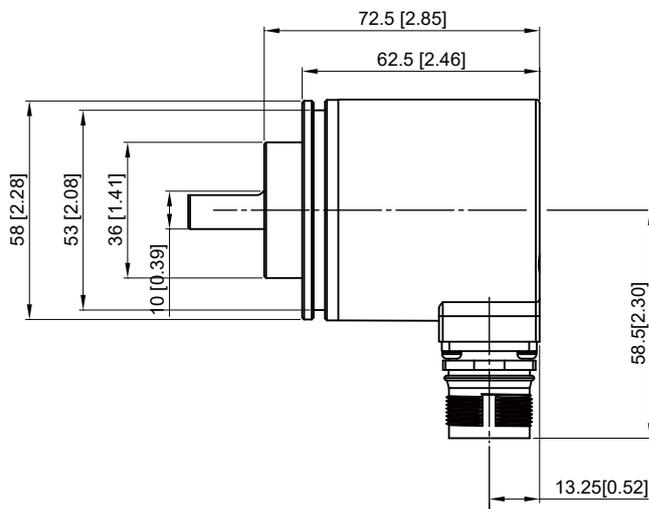
### Only Resolver



### Resolver and Incremental encoder



### Resolver and Absolute encoder



## Order Code

R1-15NN-X X X X- X X X X			
Type <span style="float: right;">i j a b c d e f g h</span>			
<b>a</b> Flange 1 = Clamping flange, IP65 2 = Clamping flange, IP67 3 = Synchronous flange, IP65 4 = Synchronous flange, IP67	<b>d</b> Pole Pairs 1 = 1 Pole Pairs 3 = 3 Pole Pairs 4 = 4 Pole Pairs	<b>g</b> with Interface / Power supply* 1 = Only resolver 2 = Resolver with SSI (Gray 24bit) / 5 ... 30 VDC 3 = Resolver with SSI (Binary 24bit) / 5 ... 30 VDC 4 = Resolver with SSI (Gray 25bit) / 5 ... 30 VDC 5 = Resolver with SSI (Binary 25bit) / 5 ... 30 VDC 6 = Resolver with RS422 1024ppr (with incremental Z channel) 7 = Resolver with HTL 1024ppr (with incremental Z channel)	<b>i</b> Type N = Without housed and bearing B = Housed bearing-type  <b>j</b> Type N = Industrial type S = Stainless steel
<b>b</b> Shaft 5 = $\varnothing 10 \times 20$ mm 6 = $\varnothing 12 \times 20$ mm	<b>e</b> Transformation Ratio 1 = 0.5 2 = 1	<b>h</b> Connection 7 = Radial M23 12-pin connector 9 = Radial M23 16-pin connector	
<b>c</b> Input Voltage 1 = 5 V <sub>rms</sub> 2 = 7 V <sub>rms</sub>	<b>f</b> Input Frequency 1 = 1 KHz 2 = 4.5 KHz 3 = 5 KHz 4 = 10 KHz		

\* If the incremental output part requires other resolution products, please call us.

The selection guide and the mounting dimensions contain a sample of housed bearing-type resolvers designed and manufactured by us. The performance parameters and mechanical dimensions can also be used as a guideline for new mechanical or electrical designs to satisfy your future requirements with future requirements with an innovative, cost effective solution.

Resolvers are also designed and manufactured by us, but not subject to this data sheet. Please contact us for further information.